

# COLOR CHART

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At *Thomas & Betts*, All-Struct Division, we are conscious of the importance of the quality of painted surfaces and, therefore, we make a point of respecting the standards of our customers, as well as environmental standards. This is why we are very demanding toward our suppliers. Our goal is to obtain the best standards of the industry.

All our poles and brackets have a coating of textured polyester powder (4 mils/100 microns). The chemical components constituting the thermosetting polyester resins offer a resistance to the salt sprays (standard ASTM B117) and are humidity resistant (standard ASTM D2247).

A surface treatment process before each painting application helps ensure the longevity of the product, by providing the best possible adherence of the paint and preventing scaling. Moreover, it has a high resistance to bad weather and corrosion. This method of pretreatment is effective and ecological.

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**Choice of colors:**

All-Struct offers you a standard color chart. 7 colors are available, in a smooth or textured finish.



**Black**  
(RAL9005)

**Bronze**  
(RAL8019)

**Royal Blue**  
(RAL5007)

**Forest Green**  
(PG0720LT)



**Light Grey**  
(RAL7035)

**Dark Grey**  
(RAL7046)

**White**  
(RAL9016)

Any other color available upon request.

\* Our colors are based on RAL or Protech paint international chart.\*

\*\* Other types of finish are possible, such as mat, metallic, gloss and semi-gloss.\*\*

However, due to the porous nature of castings, a smooth finish may present minor imperfections. A textured finish will conceal pores and provide a more uniform finish.

It is possible to develop special color painting powders to obtain a particular color. We will provide you with a sample and, upon your approval, we will indicate the minimal quantity required and communicate any additional expenses involved.

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**WARRANTY:**

Thomas & Betts warrants to its Customer the visible painted surfaces of its products, as finally assembled at site, shall remain free from discoloration, loss of gloss retention, corrosion and lack of adhesion, for a period of five (5) years from the billing date. Metallic color surface finish is covered by a one-year (1) warranty only. As for projects comprising several phases and/or for which the delivery is carried out by batches, it is possible that the various batches present weak differences in color, due to a difference of manufacturing batches of the paint by our suppliers or to the fair wear and tear of painting on the products delivered previously.

In order for a valid warranty claim to be honored, a written and detailed description of any defect (bad color, discoloration, peeling, formation of bubbles, or other) as well as a photograph will have to be provided to Thomas & Betts, and this, during the period of guarantee. If Thomas & Betts determines that the warranty claim is valid, and recognizes that there is presence of a defect, Thomas & Betts will proceed with the request.

Customer is responsible for the expenses of necessary labor to remove and/or reinstall the product of origin or replacement of defective product. In no event will Thomas & Betts be responsible for these extra costs. Transport cost is also customer responsibility for the return and for the new delivery.

The remedy chosen by Thomas & Betts shall be the Customer's sole and exclusive remedy under this warranty. Here are the criteria under which the request will be processed if the surface finish of a product is defective during the period of guarantee:

Discoloration: Discoloration in excess of 5E as measured using procedure ASTM D 2244, latest revision, comparing an unexposed sample to an exposed surface after removal of dirt and chalk.

Corrosion and lack of adhesion: In excess of Rust Grade 5, as measured using procedure ASTM D610, latest revision, based on the complete product assembly.

Gloss retention: A minimum of 30% gloss retention as measured using procedure ASTM D523, latest revision, comparing an unexposed sample to an exposed surface after removal of dirt and chalk.

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**Components NOT covered by this warranty:**

- Surface finish on replacement parts NOT supplied by All-Struct;
- Damages caused by improper use, negligence, accident, foreign material attached to the equipment and damages resulting from inadequate installation;
- Corrosion, flaking or discoloration caused by environmental drops and or acts of God such as hail, storm, acid rain, tree sap, water immersion or airborne materials.